

# Kitemark™ Certificate

This is to certify that:

Polypipe Building Products Ltd  
Broomhouse Lane  
Edlington  
Doncaster  
South Yorkshire  
DN12 1ES  
United Kingdom

Holds Certificate Number:

KM 56628

In respect of:

**BS EN 1329-1**

**Plastic piping systems for soil and waste discharge (low and high temperature) within the building structure - unplasticized poly(vinyl chloride) (PVC-U)**

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:



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Chris Lewis - Certification Director, Product Certification

First Issued: 2002-10-29

Latest Issue: 2019-12-13

Effective Date: 2019-12-13

Expiry Date: 2021-10-18



Page: 1 of 7

...making excellence a habit.™

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No. KM 56628

**BS EN 1329-1: 2014 -** **Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Unplasticized poly (vinylchloride) (PVC-U).**  
**Part 1: Specifications for pipes, fittings and the system**

The scope of this Certificate covers the following products.

## Plain Ended Pipe

Description	Product Reference	
	110mm	160mm
2.5m length	P425	-
3m length	P430	P630
4m length	P440	P640

## Single Socket Pipe

Description	Product Reference	
	110mm	160mm
2m length	SP420	-
2.5m length	SP425	-
3m length	SP430	SP630
4m length	SP440	SP640
6m length	SP460	-

## Fixing Brackets

Description	Product Reference	
	110mm	160mm
Pipe Brackets (spigot)	SC44	
Pipe Brackets (socket)	SC45	-
Pipe Brackets (spigot/socket)	SC43	-

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Page: 2 of 7

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To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.  
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## Ring Seal Fittings

Description	Product Reference	
	110mm	160mm
<b>Couplers:</b>		
Single Socket	SH43	SH643
Double Socket (continuous stop)	SH44	SH644
Double Socket (Slip)	SH45	-
Single Socket (mortar joint/clay socket)	SD43	-
<b>Drain Connector Bends:</b>		
87.5° Single Socket	SB409	SB609
45° Single Socket	SB412	SB612
30° Single Socket	SB408	-
22.5° Single Socket	SB411	-
15° Single Socket	SB407	-
<b>Offset Bends</b>		
45° Double Socket (Ring seal / Solvent)	SB403	SB603
<b>Single Branches:</b>		
45° Equal Double Socket	ST404	-
87.5° Equal Double Socket	ST401	ST601
87.5° Equal Triple Socket	ST405	-
87.5° Unequal Double Socket	-	ST604

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Page: 3 of 7

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## Ring Seal Fittings contd.

Description	Product Reference	
	110mm	160mm
<b>Single Branches:</b>		
45° Unequal Double Socket	-	ST606
76° Equal Double Socket	ST402	-
67.5° Equal Double Socket	ST403	-
<b>Double Branches</b>		
87.5° Triple Socket	SU420	-
67.5° Triple Socket	SU422	-
<b>Adaptors:</b>		
Single Boss Pipe	SJ454	-
Strap Single Boss	SG70	SG16
	SG40	-
<b>Reducers</b>		
Reducer 110mm x 82mm	SD34	-
Reducer 110mm x 68mm	SD46	-
Reducer 160mm x 110mm	-	SD664

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Page: 4 of 7

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## Solvent Cement Fittings

Description	Product Reference	
	110mm	160mm
<b>Couplers:</b>		
Double Socket	SWH16	SWH64
Expansion	SWE99	SWE61
<b>Bends:</b>		
87.5° Double Socket	SWB22	SWB92
67.5° Double Socket	SWB23	-
45° Double Socket	SWB18	SWB95
67.5° Single Socket	SWB24	-
90° Single Socket	SWB47	-
45° Single Socket	SB404	-
<b>Single Branches:</b>		
87.5° Triple Socket	SWT26	SWT93
76° Equal Triple Socket	SWT35	-
45° Equal Triple Socket	SWT37	SWT91
87.5° Equal Double Socket	SWT28	-
45° Unequal Junction	-	SWT97
87.5° Unequal Junction	-	SWT94

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Page: 5 of 7

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## Solvent Cement Fittings contd.

Description	Product Reference	
	110mm	160mm
<b>Adaptors:</b>		
Reducer Double Socket	SWD13	-
Reducer Single Socket	SWD96	SWD69
3 Way Double Socket Boss Pipe	SWE60	-
3 Way Single Socket Boss Pipe	SWE59	-
32mm Single Socket Boss Pipe	BP421	-
40mm Single Socket Boss Pipe	BP423	-
50mm Single Socket Boss Pipe	BP425	-
32mm Double Socket Boss Pipe	BP420	-
40mm Double Socket Boss Pipe	BP422	-
50mm Double Socket Boss Pipe	BP424	-
Socket Plug	SH46	SH666
36mm Solvent Boss Adaptor	SW80	SW80
43mm Solvent Boss Adaptor	SW81	SW81
56mm Solvent Boss Adaptor	SW82	SW82

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Page: 6 of 7

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## Solvent Cement Fittings – Imperial

Description	Product Reference		
	36mm	43mm	56mm
Straight Connector	MU 110	MU 210	MU 310
Socket Reducers	MU 111	MU 211	MU 311
Knuckle Bend 90°	MU 112	MU 212	MU 312
Obtuse Bend 135°	MU 113	MU 213	MU 313
Swept Bend 92.5°	MU 114	MU 214	MU 314
Cross Tee 92.5°	-	-	MU 315
Swept Bend 92.5°	MU 116	MU 216	MU 316
Branch 45°	MU 117	MU 217	MU 317
Pipe Clip	MU 118	MU 218	MU 318
Access Plug	MU 119	MU 219	MU 319
Expansion Coupling	MU 120	MU 220	MU 320
Conversion Bend	MU 121	MU 221	-
Male BSP Adaptor	MU 122	MU 222	MU 322

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